
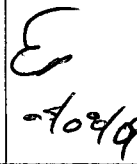
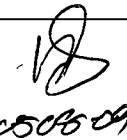

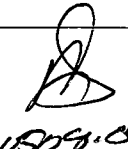


W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
05/08/08	#3	one Part SCRAP. Grooves (slots) not centered. First Run. (0.025" off)		Part is acceptable Relationship between holes is OK			#	05.08.11
05/08/09	#3	one PART SCRAP mould in use		Scrap / destroy and Replace	 -10/4/9	 050809	 050809	 050809

Part No: D3121-144 PAR #: _____ Fault Category: Production/machined parts NCR: Yes No DQA: 1 Date: 05/08/16

NOTE: Date & initial all entries QA: N/C Closed: 1 Date: 05.08.16

DART AEROSPACE LTD		Work Order:	23793
Description: Bracket		Part Number:	D3121-114
Inspection Dwg: D3121 Rev: C2		Page 1 of 2	

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.080	+/-0.010	0.081	✓			
0.300	+/-0.010	0.295	✓			
R0.375	+/-0.010	0.375	✓			
1.54	+/-0.030	1.543	✓			
0.350	+/-0.010	0.349	✓			
R0.250	+/-0.010	0.250	✓			
1.800	+/-0.030	1.802	✓			
Ø0.392	+0.002/-0.000	0.392	✓			
Ø0.201	+0.005/-0.000	0.201	✓			
0.100	+/-0.010	0.099	✓			
2.540	+/-0.010	2.536	✓			
1.590	+/-0.010	1.588	✓			
0.160	+/-0.010	0.160	✓			
0.400	+/-0.010	0.392	✓			
1.220	+/-0.010	1.220	✓			
1.600	+/-0.010	1.602	✓			
3.80	+/-0.030	3.804	✓			
1.800	+/-0.010	1.802	✓			
R0.500	+/-0.010	0.500	✓			
0.130	+/-0.010	0.124	✓			
3.41	+/-0.030	3.395	✓			
3.65	+/-0.030	3.648	✓			
2.24	+/-0.030	2.210	✓			
45°	+/-0.1°	45°	✓			
R0.250	+/-0.010	0.250	✓			
3.97	+/-0.030	3.969	✓			
R0.38	+/-0.030	0.38	✓			
Ø0.392	+0.002/-0.000	0.392	✓			
Ø0.201	+0.005/-0.000	0.201	✓			
0.100	+/-0.010	0.099	✓			
0.268	+/-0.010	0.268	✓			
R0.260	+/-0.010	0.250	✓			
0.080	+/-0.010	0.081	✓			
0.300	+/-0.010	0.295	✓			

RELEASED

01.05.06

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Jul 12, 2005
02:29 pm

Work Order No : 0023793
Project Name : D3121-144
Project For : WK530
Work Order Type : Main
Main WO Number :
House Part Number : D3121-144
Description : Bracket Assembly
Manufactured : Yes
Amount Req'd : 14
Amount Done : 0
Start Date : 07-12-05
Est Finish Date : 07-30-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Mark Up : 0.000%
Actual Mark Up : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00		
Production Cost	0.00	0.00	0.00	0.00	0.00
Packaging Hours	0.00	0.00	0.00		
Packaging Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00		
OverHead Cost	0.00	0.00	0.00	0.00	0.00
CNC Hours	0.00	0.00	0.00		
CNC	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
Burden	0.00	0.00	0.00		
Total Cost	0.00	0.00	0.00		
Mark up	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	0.00	0.00
Profits/(Loss)	0.00	0.00